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ABSTRACT

This report describes an investigation of a technique for producing paper copies of instructional computer terminal displays. Such a device appears to be a useful adjunct for the development of computer-assisted instructional programs by authors. A digital device was simulated with a minicomputer; the techniques used to construct this device are described in this technical report. Examples of the hard copy produced and a description of the computer program used in the simulation are included in this report.

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HUMAN RESOURCES

**DEVELOPMENT OF A PLASMA PANEL
HARD COPY UNIT**

By

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This technical report has been reviewed and is approved.

MARTY R. ROCKWAY, Technical Director
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Approved for publication.

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Commander

SUMMARY

Problem

The plasma display interactive computer terminal used in the Air Force Advanced Instructional System computer network provided no facility for the production of printed copy of display images. This prevented the programmer/author from capturing information created during program development for analysis and debugging. Proposed hard copy units under commercial development appeared to be too costly and unreliable for volume use within the training environment. The purpose of this work unit was to investigate an alternative approach to the hard copy problem and to obtain an in-house unit for use if the approach proved successful.

Approach

The desired approach was to develop a special random access digital memory using the same dot addressing scheme as the plasma display panel. The memory would function as a digital dot map of the 512 by 512 array of dots presented visually by the plasma panel. The contents of this memory could thus be printed on demand on a dot line printer. Since the construction of this memory would be rather time consuming, it was decided that the memory would be simulated on an available PDP-11 minicomputer. A simple interface from the plasma display connector to the PDP-11 was built to allow the PDP-11 to monitor write and erase requests to the plasma panel. A program to enable the PDP-11 to print the contents of the simulated memory on a Versatec dot printer resides in the minicomputer while the hard copy process is active.

Results

The digital approach to making hard copy worked as anticipated and is feasible for use in volume in the training environment. The dot printer used in this device appears to be highly reliable and produces high quality, high contrast copies. The production of actual hardware for the dot memory would be possible with in-house resources if no acceptable commercial alternative becomes available.

Conclusions

The development of the in-house capability to make hard copy has proven quite beneficial for software development and represents a feasible alternative for future hard copy devices for use in the authoring environment.

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DEVELOPMENT OF A PLASMA PANEL HARD COPY UNIT

I. INTRODUCTION

The Air Force Human Resources Laboratory, Technical Training Division (AFHRL-TT), Lowry Air Force Base, Colorado, is responsible for the development of the Advanced Instructional System (AIS). The AIS includes a large computer system to prescribe instructional resources and present on-line instruction at interactive graphic computer terminals. The terminal used in this system is built around a plasma discharge screen which displays computer generated graphics and characters in an array of 512 by 512 dots. This array appears to the user as glowing orange dots on a black background, in an approximately 8.5 by 8.5 inch square. Each dot can be individually set or reset and will remember its state until further altered. In addition the entire screen may be erased in a single operation.

Although there are many advantages to developing software at such a terminal, a significant disadvantage is that graphic images, and often interactively built up character groupings, cannot be printed on a system line printer for program debugging and analysis. This causes problems during instructional materials authoring since the results of a debugging session disappear as a program is run, leaving the author nothing to work with but notes and memories.

This work unit was established to obtain an in-house capability to produce hard copy, and to investigate an all digital approach to the construction of such a unit. Several constraining factors were the limited manpower to support hardware development, and a strong desire to obtain the hard copy capability as soon as possible. Consequently, the approach undertaken minimized hardware design and reduced effort to approximately four man-weeks. The resulting device has been in use for many months and has proven the feasibility of the technique and the reliability of a digital rather than optical approach to this problem.

II. THEORY OF OPERATION

Plasma Panel

The plasma panel can be considered to be a square array of illuminable dots each of which remembers whether it is illuminated. Each dot is directly addressable by specification of 1 of 512 possible rows, and of 1 of 512 columns located within this row. Unlike in typical digital memories, bits (dots) are not grouped together in words but are rather handled as single dots at all times. The electrical interface to the panel designates both row and column addresses to the panel as 9 bit binary numbers using 18 parallel, active high, standard TTL logic signals. A request to change a particular dot always consists of these 18 levels and either of two possible strobe signals. The strobe signals are also active high standard TTL logic levels.

The physical design of the plasma display is based on two flat plates of glass held precisely apart forming a chamber which is filled with gas. Just below the interior surface of each plate is a grid of electrical conductors, horizontally placed in the front sheet and vertically placed in the rear sheet. These conductors are electrically insulated from the gas mixture by a very thin glass coating. The entire front grid of conductors is made to change polarity with respect to the back grid at a rate of 50 Kilohertz with a potential of about 170 volts. The result of this alternating field is that if a charge is placed at the intersection of any two grids on one surface of the glass it will jump back and forth between the glass surfaces ionizing the neon gas at the intersection and causing a characteristic neon orange glow. By careful control of the resistivity of the insulating glass each discharge is effectively isolated from other discharges even though they are less than 1/60th of an inch apart. The rate at which the grid potentials must be reversed is critically related to the gas mixture, pressure, and other variables and is also a determinant of the rate at which dots in the display may be written.

Because a dot may only be changed at a certain point in the refresh cycle, the refresh rate of 50 kHz produces an allowable write frequency of 1/50000 of a second, or 20 microseconds/bit. This cycle is fully synchronous independent of any writing requests, so requests from the plasma terminal hardware to write on the panel must be synchronized to the panel refresh cycle. This is ensured by a TTL "busy" signal generated by the plasma panel. This signal goes "not ready" when a write or bulk erase signal is issued to the panel, and returns to the ready state when the panel is synchronously ready to accept further data. The effect of this characteristic on a hard copy unit is that the hard copy unit must be capable of recording data

sent to the panel in the time taken by the panel refresh cycle. No delay may be added by the hard copy circuitry without disturbing the synchronous cycle of the panel.

Hard Copy Unit

The hard copy unit to be described in this report is a simulation of a hardware device which has not been built. The simulation exhibits most of the behavior of the actual device, and produces the same hard copy. The simulation consists of a PDP-11 minicomputer replacing a hardware digital memory, a Versatec 200 dot plotter, and a simple interface box connecting a plasma panel to the PDP-11. The simulation can do everything a hardware unit could do except rapid full screen erase. In order to understand how the simulation works, it is first necessary to understand how a hardware version would operate.

A hardware version of this device would be built as a 512 by 512 by 1 bit digital memory. The two nine bit addresses (used to address the plasma panel) would select a particular bit in the digital memory. This bit would be either set or reset corresponding to whether the associated bit in the panel was illuminated or dark. Special circuitry would be included to allow all chips in the memory to be erased simultaneously to ensure a rapid erasure of memory contents analogous to the bulk erasure capability of the plasma panel. This memory would also be addressable by a built in microprocessor which would allow the contents to be moved to any of several possible types of dot printers, and to allow for special effects such as continued (from screen to screen) plots or inverted (white on black) images. Such a device is certainly well within current technology, and the cost of building it drops with each improvement in random access memory technology. With current costs it should be achievable with less than \$1,000.00 in components.

The simulated hard copy unit works analogously to the actual hardware hard copy unit. The primary difference is that rather than building a hardware memory array, a 16,384 word portion of the address space of a PDP-11 minicomputer is used to store dot array images. The microprocessor is replaced by the minicomputer processor which can of course address the built in 16,384 words of core memory. Storage into the memory is performed under program control through input/output ports. The program which controls mapping into the dot memory resides in additional storage space and is normally loaded into core from disk unless it is already resident when copying is to begin.

A typical copying session begins with the loading of the hard copy program into the PDP-11. The copy program clears the 16,384 word memory, simulating a full screen erase of the plasma display, and begins a tight monitoring loop watching write requests issued to the plasma display by the computer terminal which houses the display. When the minicomputer detects a write request, it copies the plasma screen address into one of its registers and uses this address as an index into the 16,384 word dot array. It moves the contents of the selected word to an output port where the selected bit is altered by a hardware multiplexor, external to the PDP-11, using the write and erase request lines to set or reset the selected bit. The patched word is then moved through an input port back into the dot array, and the monitoring loop is repeated.

This monitoring loop continues until stopped by the person operating the copier. The operator halts the minicomputer and starts it again at the address of a program which prints the contents of the internal memory on the Versatec dot printer. At this time, the operator may press a continue switch for additional copies of the same image, or may restart the process by clearing the PDP-11 dot memory. A single copy takes about 15 seconds considering operator steps, and additional copies take about 10 seconds each.

III. DETAILED DISCUSSION

Terminal Control of the Plasma Panel

The plasma terminal issues all requests to the plasma display panel through 21 active high TTL data signals. Eighteen of these signals are levels used as two nine bit addresses for row and column as explained above. Two strobe signals of ~ 2 microseconds duration are sent at the same time as the address signals. Only one of these signals is ever active for a given request, one signaling a request to illuminate the addressed dot, and the other signaling a request to erase the addressed dot. An additional signal is available requesting a bulk erasure but this is not implemented since the PDP-11 could not perform this operation at

the execution speed of the plasma panel, and would thus lose data issued immediately after the bulk erase request. An illustration of I/O logic for the modified system is included in Figure 1.

The dot array of the panel is mapped as an array of rows in the PDP-11 memory. Each horizontal line on the panel is treated as a group of 32 PDP-11 words. The lower four bits of the panel X axis address is used by a hardware multiplexor board to select a particular bit in a display row. The other five bits of X address are used as the five least significant bits of address within the 16,384 word PDP-11 array. The nine bits of the Y axis panel address are used as the most significant bits of the array address. Thus, 14 lines must be interfaced to the PDP-11, and used as an internal address into the dot matrix. The remaining four bits never enter the computer but do control the multiplexor. This mapping is depicted in Figure 2.

The terminal begins synchronous operation with the plasma panel by strobing either the write or erase strobes of the plasma panel. The panel waits until an appropriate point in the refresh cycle and then responds to this initial request. The terminal is constructed so that it will have created the next request while the initial request is processed by the panel. The panel signals completion of the original request by its ready line, and since an additional request is waiting, will process that request immediately. If the additional request were not ready at this time, the panel would not be able to accept it until the 20 microsecond refresh cycle had been performed. Since the panel might have to draw as many as 512 dots (one full length screen vector) within 16.6 milliseconds (due to basic data receipt rates not discussed here), each cycle must be used. This can be easily seen since $512 \times 20 \text{ microseconds} = 10.240 \text{ milliseconds}$ and could not be doubled since $512 \times 40 = 20.480 \text{ milliseconds}$ is longer than the real time available to produce the required vector. Thus, the ability of a hard copy device to work in harmony with this system depends upon a rapid bit copy cycle always shorter than 20 microseconds.

The Multiplexor Board

A critical part of the hard copy unit is a simple multiplexing device. This device is used to replace actual bits in a selected word of dot memory with set or reset bits depending upon the request issued to the plasma panel. This bit masking and insert process is typically done by software in a device such as this, but could not be done this way due to the time which would be required to perform this process in software.

The design of this board is that of a 16 element array of 2 to 1 multiplexors. At any time, fifteen of these multiplexors will be selecting as their output fifteen data lines coming from a PDP-11 output port. The remaining multiplexor will be relaying the value of a flip-flop in the controller board which will be set if a panel write request is being processed and reset if a panel erase is being processed. The multiplexor relaying set-reset data is chosen by a 4 to 16 line decoder chip (IC18) also located on the multiplexor board. The four lines used to control the multiplexor are simply the least significant bits of the column address.

The physical layout of this board is such that it plugs into both an output and input port of the PDP-11 minicomputer and efficiently receives a full 16-bit word from the dot array, and returns the modified result into the adjacent port, thus eliminating connectors and cables for this data. This physical relationship may be seen in Figure 3.

Each of the individual 2 to 1 multiplexors was built from a single SN7400 quad NAND gate and is composed of IC1..IC16 on the B2 multiplexor board. A typical circuit for each multiplexor is included in Figure 4. IC17 is simply a buffer for the Write/Erase (W/E) line which amplifies the signal to drive the 16 multiplexors. A wiring diagram of the B2 multiplexor board is presented in Figure 5.

Control Board-B1

The control board for the hard copier interfaces the terminal/plasma panel signals to the multiplexor and PDP-11. The WRITE and ERASE signals from the panel are gated together such that either signal triggers a 1-shot multivibrator (IC21) which in turn triggers another 1-shot which creates the ~ microsecond READY-A signal which is being software monitored by the PDP-11. The first 1-shot also latches the the write/erase signal into a flip-flop (IC22) on this board. The latched signal constitutes the W/E signal which is used to set or reset a bit in the dot array when the multiplexor board is activated by software.

Timing on this board is not critical, however the duration of the READY-A signal must be long enough to be seen by the software monitoring loop, but short enough so that it has vanished by the time

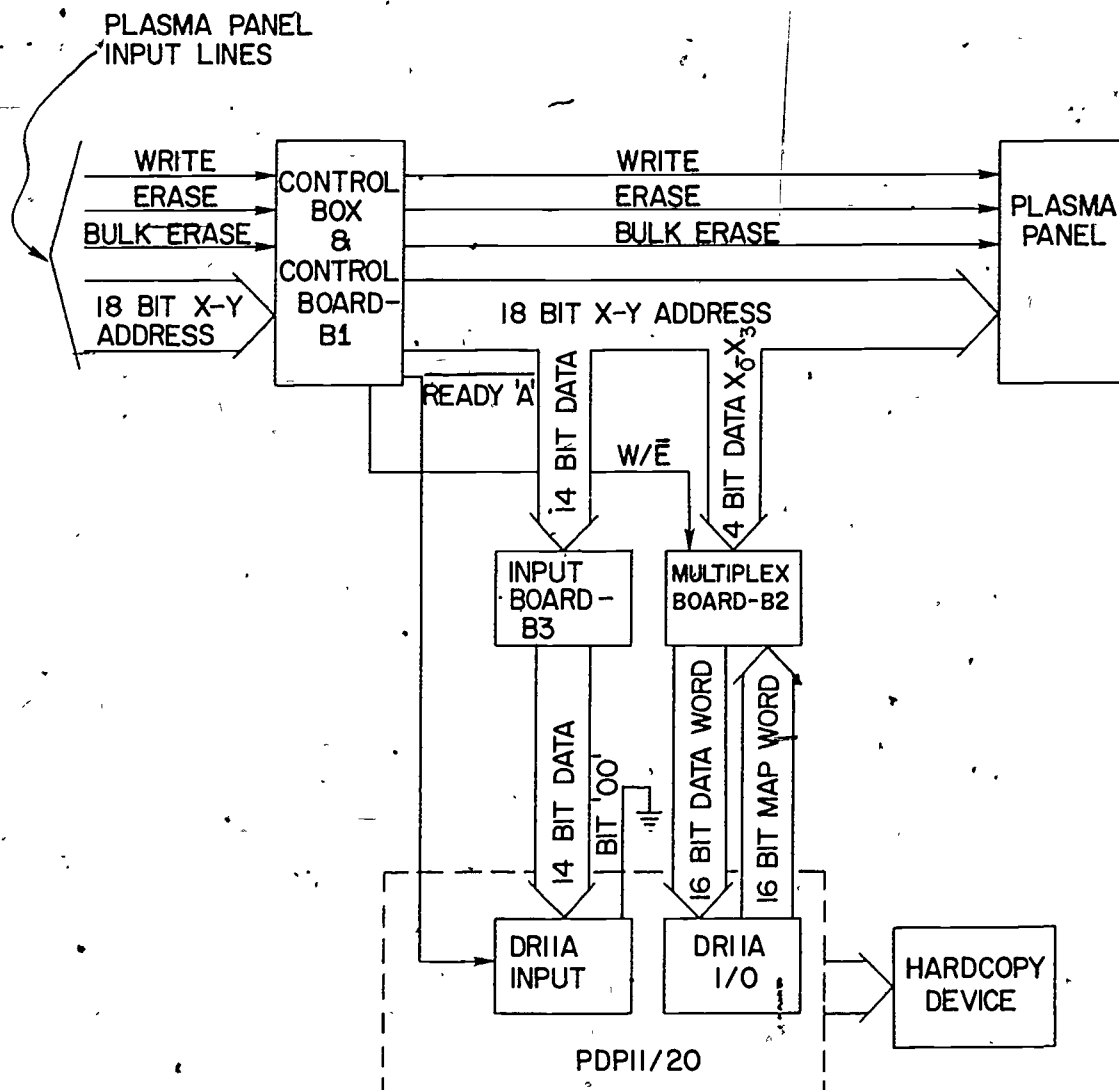


Figure 1. 1/0 Bus circuitry block diagram.

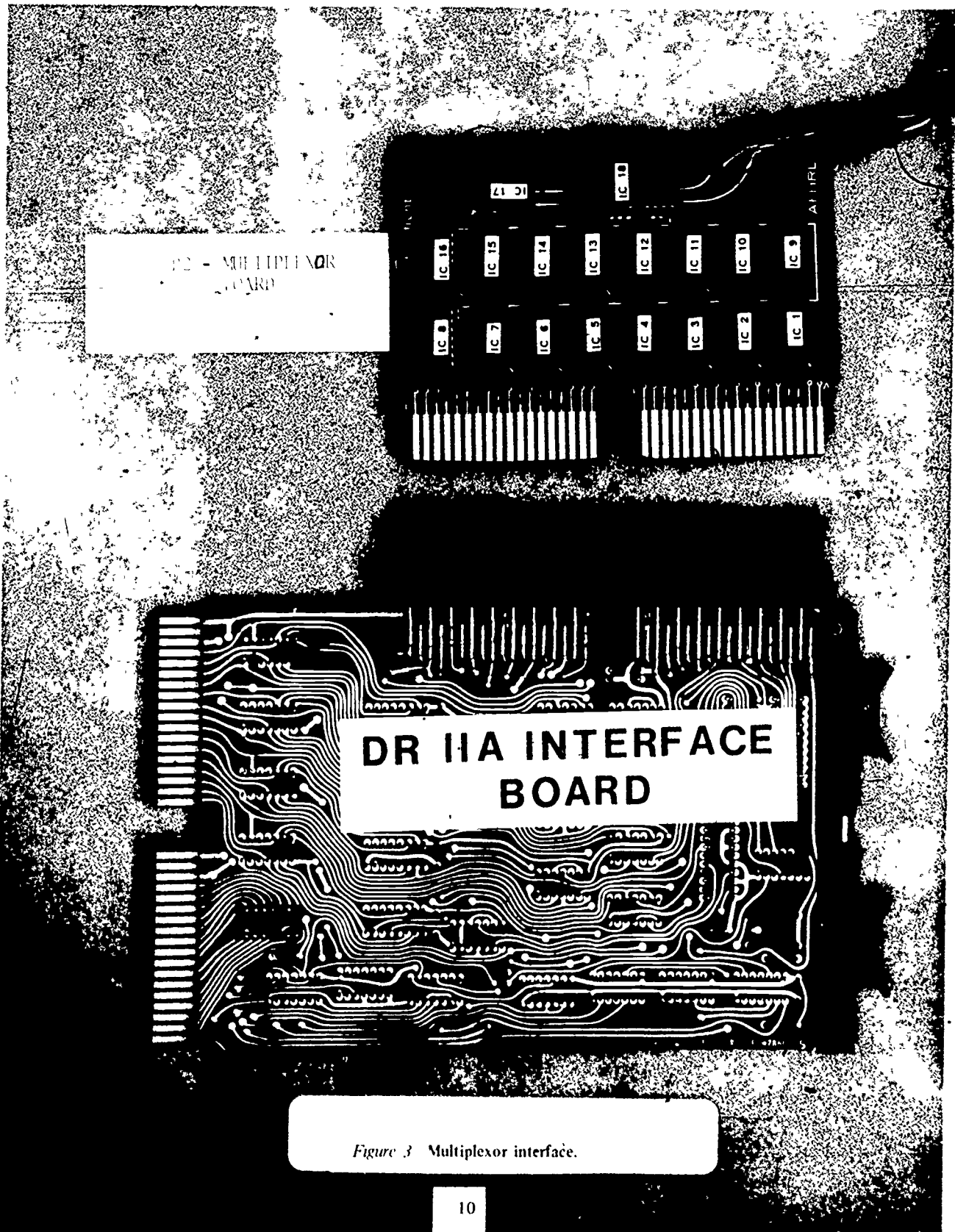
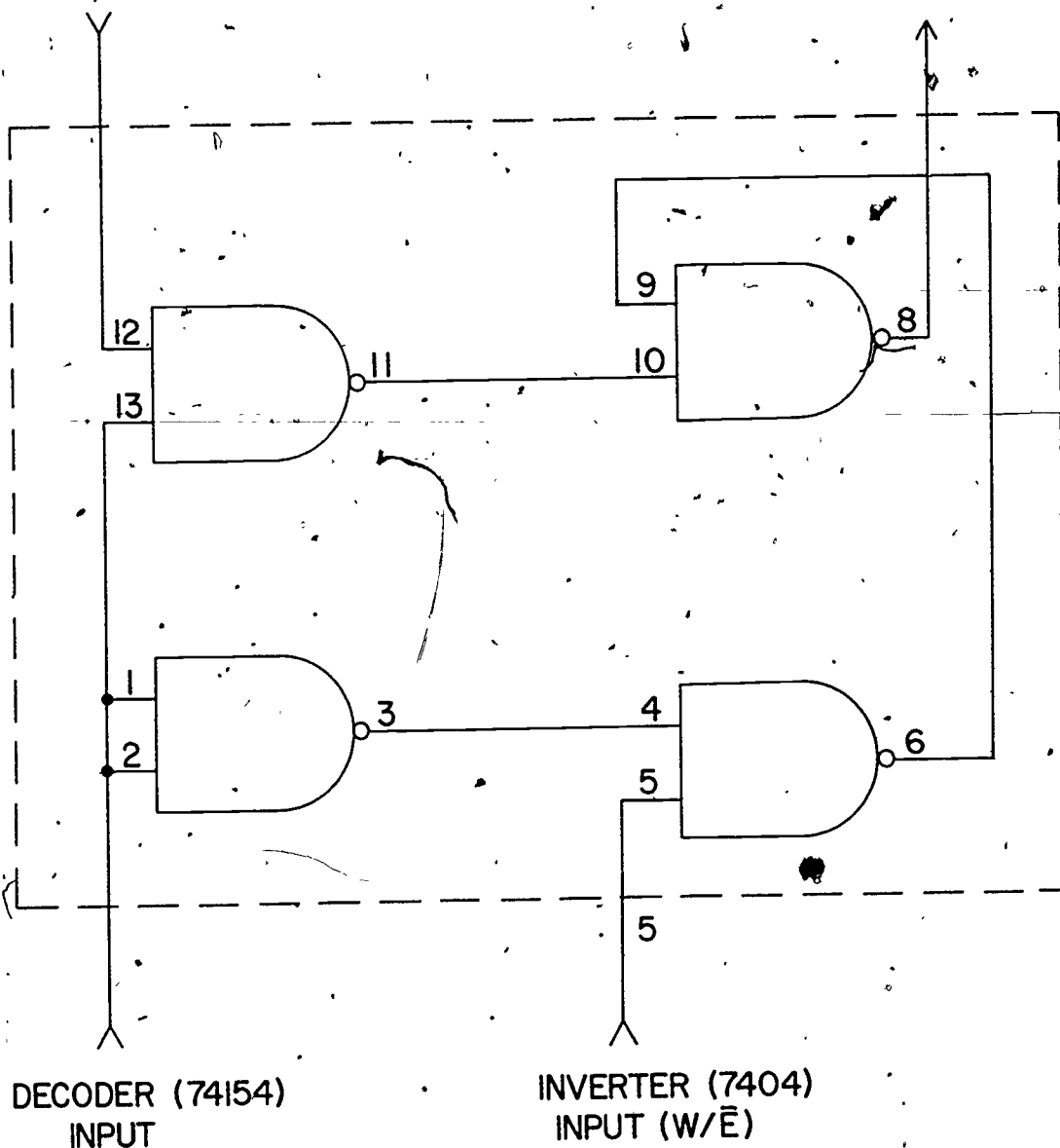


Figure 3 Multiplexor interface.

FROM DR11A OUTPUT

TO DR11A INPUT



NOTE
DECODER INPUT
DR11A INPUT AND
OUTPUT ARE HARD
WIRED ON BOARD B2

Figure 4. Typical B2 multiplexor circuit.

that the requested patching has finished, or a false request will be generated. R2 has been set for ~ 2 microseconds for the first 1-shot and ~ 10 microseconds for the second. The RC network attached to the flip-flop generates a clear signal for this flop when power is first applied to the circuit. A schematic of this board is shown in Figure 6 and the interconnection diagram is included in Figure 7:

Input Board—B3

The fourteen most significant address lines from the plasma panel address are used to select one of 16,384 words from the PDP-11 memory. These lines and the READY A line from the control board B2 are routed to input board B3. This board plugs into a PDP-11 input port and is read into the monitoring loop as a single word of data. The READY A line is fed into the sign bit position of the PDP-11 port. When the active low READY A line goes low (i.e., logical zero) it is detected as a sign change in the monitoring loop. The fourteen address lines are fed into bits 1...14 in the PDP-11, and thus appear as a normal PDP-11 word address when the sign bit drops to zero. Bit 0 is always held at zero, which is necessary since it constitutes a half-word (byte) address when it is non-zero. Thus the word address to be changed and the change request flag (READY A) enter the PDP-11 at the same time and with only one instruction execution. Such speed plays are absolutely essential for the monitoring loop to work correctly.

The PDP-11 Monitoring Software

The program which operates the hard copy simulation resides in PDP-11 address space just above the 16,384 word dot array. This program consists of three major sections. initialization, monitoring loop, and printout loop. The program is written in PDP-11 assembly language and can be loaded into memory using standard PDP-11 Disk Operating System software. Once the program is loaded and starts, it destroys the operating system to use the low address PDP-11 memory to contain its dot array, since interrupt vectors for the PDP-11 normally lie within this low address core.

Initialization

The program initializes by turning off the real time clock (since it will soon destroy the clock vector anyway) and performing a loop which clears the lowest 16,384 words of memory. It then establishes the addresses of all of the ports to be used in hardware registers so that fast register addressing may be used within the monitoring loop. Because the time required to clear the low core in the PDP-11 exceeds 16 milliseconds (the time within which the plasma panel can be expected to have erased) and because the monitoring loop allows no time to check a bulk screen erasure flag anyway, the full screen erase cycle of the panel cannot be performed under terminal control. Thus the user returns to initialization by setting the address of the program into the switch register of the PDP-11 when he wishes to erase the dot memory of the minicomputer. Initialization leads immediately into monitoring without further operator action

Monitoring Loop

The monitoring loop is quite short and simple and must be so to perform adequately in real time. Once a write or erase request has been detected as described above, the address of the memory word to be altered lies in a hardware register. This address is used in a MOVE instruction to move the selected word to the input of the multiplexor board. The address is then used in another MOVE instruction to place the multiplexor modified word back into the dot array. The loop then continues by checking for the appearance of another request while processing was underway. The resulting instruction times are just under 20 microseconds as required by the plasma panel refresh cycle.

Printout Loop

The contents of the dot memory are moved to a Versatec 200 series printer by the remainder of the software. The only unique portion of this software is caused by the fact that the printer interface expects dot information to be delivered in eight-bit groups and inverted left to right from the order in which they are mapped by the multiplexing hardware. In the printout loop, the printer is initialized, a process which takes several seconds while the electrostatic toner fluid pump is started and stabilizes flow. While the printer is stabilizing, the entire dot map is inverted left to right in eight-bit groups. In this manner, no extra delay is caused by the mapping discrepancy. The 32,768 eight-bit groups comprising the screen image are then moved to the printer with appropriate groups of blanks on each side of each line of the image to create borders on the printed page.

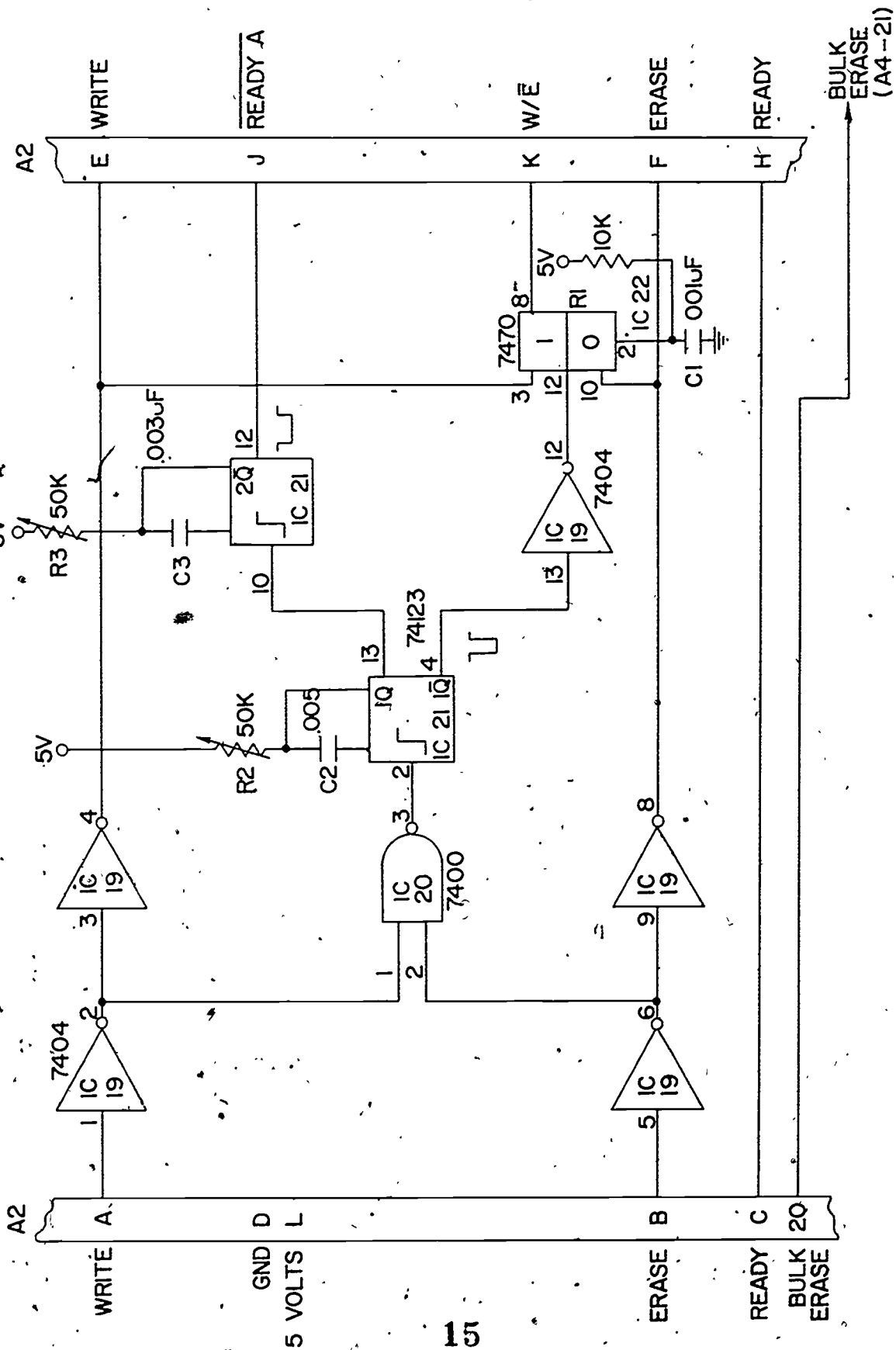


Figure 6. Hardcopy device control board—BI.



Since the Versatec printer prints lines of 560 dots, $(560 - 512) / 2 = 24$ dots (three eight-bit bytes of zeroes) are added to the beginning and end of each line of 512 dots. This part of the loop needs only to move the data to the printer since it has already been inverted left to right. At this point, the printer is made to eject paper for inter image separation, and the program then waits for requests for additional copies of the same image by the operator. If they are requested, by a depression of the continue switch on the PDP-11 console, they are printed immediately from the already inverted image. Samples of the print produced by the hard copy device are included in Tables 1 and 2.

IV. CONCLUSIONS

The digital approach to a hard copy unit has been found to be both feasible and desirable. Image quality has been found to be much better and precise, and not subject to the variability of quality produced by the optical unit under consideration. The reliability of the Versatec printer has been outstanding, particularly considering that it has never been serviced or even cleaned in three years of operation prior to its use in the hard copy function.

The versatility obtained from the availability of a processor (in this case the PDP-11 processor) to handle the dot data suggests that a hardware version of this simulation should include at least a microprocessor to allow for interface to a number of different printers, and for easy inclusion of special functions such as black on white image inversion and continuous plotting of adjacent images, etc.

With the imminent availability of 16,384 bit random access memory integrated circuits, it should be possible to build a compact and inexpensive version of this simulated digital device if desired. For this reason, it is recommended that no optical copying devices be purchased for use in the Advanced Instructional System in conjunction with plasma screen terminals.

The implications for a cathode ray tube terminal refreshed from a 16 by 16,384 bit digital memory and also providing for connection to a hard copy printer are also quite obvious.

Table 1. Plasma Macro V06-03 31 Oct 75 12:36

```

1 THIS IS A DRIVER PROGRAM FOR THE PLASMA PANEL HARD COPY UNIT
2
3 THE PURPOSE OF THIS DRIVER IS TO MOVE A PARTICULAR BIT BEING
4 WRITTEN OR ERASED BY A PLASMA TERMINAL INTO A 16000 WORD
5 REPRESENTATION OF THE VISIBLE DISPLAY
6 THE DISPLAY IS MAPPED INTO THE LOWEST 16K OF THE PDP-11
7 AT THE TIME THAT THE DRIVER IS RUNNING MONITOR CANNOT BE
8 ACTIVE. ALL INTERRUPTS MUST BE FINISHED BEFORE THE DRIVER
9 IS ACTIVATED, AND THE REAL TIME CLOCK MUST HAVE BEEN
10 DISABLED PRIOR TO THE CLEARING OF THE LOWER 16K OF MEMORY.
11 THE GENERAL PHILOSOPHY OF THIS PROGRAM IS TO
12 1. BECOME LOADED INTO ONE OF THE HIGHER MEMORY BANKS
13 2. TURN OFF THE REAL TIME CLOCK
14 3. CLEAR THE LOWER 16K WORDS OF MEMORY TO ZERO
15 4. GO INTO A TIGHT LOOP AND WATCH A FLAG BIT IN THE INPUT1
16 CSR UNTIL IT COMES HIGH INDICATING A REQUEST TO THE PANEL
17 5. AT THIS TIME THE FOLLOWING SUB STEPS OCCUR:
18 A) THE WORD ADDRESS ON THE PLASMA SCREEN IS USED AS AN
19 INDEX INTO THE 16K MAP TO GET THE PROPER 16 BIT GROUP
20 CORRESPONDING TO THIS PARTICULAR FRAGMENT OF A LINE
21 SEGMENT OF 16 DOTS (SEE MAP BELOW)
22 B) THE REMAINING 4 BITS OF ADDRESS ARE BEING FED INTO
23 THE SPECIAL MULTIPLEXOR BOARD TO SELECT WHICH OF THESE
24 16 BITS WILL BE CHOSEN TO FOLLOW THE PLASMA READ/WRITE
25 REQUEST LINE
26 C) THE ADDRESS INDEX (14 BITS) IS MOVED INTO R2
27 D) MAP(R2) IS MOVED TO OUTPUT2 PORT
28 E) 16 BIT WORD FROM INPUT2 WHICH NOW CONTAINS THE READ/WRITE
29 BIT BEING WRITTEN ON THE PANEL IN THE PROPER POSITION
30 IS MOVED BACK INTO THE PANEL MEMORY MAP
31 F) THE FLAG BIT IS IMMEDIATELY RETESTED TO SEE IF A SYNCHRONO
32 REREQUEST HAS BEEN MADE WHILE WE WERE BUSY
33 G) IF SO, WE GO DIRECTLY BACK INTO THE LOOP TO ADD IT,
34 OTHERWISE WE RETURN TO THE MONITORING LOOP
35
36 THERE IS NO ESCAPE FROM THIS LOOP, IT MUST BE EXITED BY HALTING
37 THE PDP-11 AND TOGGING IN A REQUEST TO PRINT THE SCREEN
38 OUTPUT ON THE VERSATEC.
39
40 WHEN SUCH A TOGGING IS DONE, THE CONTENTS OF THE MAP ARE PRINT
41 ON THE PRINTER ACCORDING TO THE MAP BELOW, AND THE PROGRAM WAIT
42 FOR A REQUEST FOR MORE COPIES OR FOR A REQUEST FOR A MEMORY
43 CLEAR AND MORE MONITORING.
44
45 WORDS MUST BE RELEASED WHEN FINISHED, AS IT HAS BEEN COMPLETELY
46 DESTROYED BY THIS TIME
47
48
49 E. M. GARDNER 9-OCT-74
50
51 .TITLE PLASMA
52 .PSECT PLASMA
53 177546 RTC=177546
54 167152 MPXRIV=167752
55 167754 MPXRQJ=167754
56 167144 ADDRIV=167754
57
58 LOCATION OF LINE FREQUENCY CLOCK
59 SEND DATA OUT TO THIS PLACE FOR PATCHING
60 RECEIVE PATCHED DATA IN AT THIS PLACE
61 RECEIVE 14 BIT ADDR(BITS 1--14) FROM TERM
62 NOTE: BUILT FROM Y0--Y8 AND X4--X8

```

Table 2. Plasma Macro V06-03 31 Oct 75 12:36

```

58      167750 ADDRCS=167753      ;CSR FOR THIS INTERFACE
59
60      177534 VERSAI=177534      ;INPUT BUFFER FROM VERSATEC INTERFACE
61      177532 VERSAO=177532      ;OUTPUT BUFFER TO VERSATEC INTERFACE
62      177530 VERSAC=177530      ;CSR FOR VERSATEC, BIT 15 ON=NOT READY
63
64 30030 305037      CLR      6#RTC      ;TURN OFF THE LINE FREQ CLOCK
        177546
65 30034 305031      CLR      R1      ;POINT MAP INDX, REG TO ADDR 0
66 30036 312732      MOV      #100000, R2      ;PUT LOOP LIMIT IN R2 (16K=LIMIT)
        100000
67 30012 305021 CLRMEM: CLR      (R1)+      ;CLR NEXT CELL OF MAP, BUMP CNTR
68 30014 320132      CMP      R1, R2      ;HAVE WE CLEARED ALL 16K YET?
69 30016 301375      BVE      CLMEM      ;IF NOT GO BACK AND GET NEXT ONE
70
71
72
73
74
75 30020 312730      MOV      #100000, R0      ;NOW SETUP FOR MONITORING PANEL
        100000      ;MASK TO TEST FOR PANEL REQUEST
76 30024 312731      MOV      #ADDRIN, R1      ;INSERT LOC OF PANEL ADDRESS INP
        167764
77
78 30030 305032      CLR      R2      ;PORT INTO R1
79 30032 312733      MOV      #MPXRIN, R3      ;R2 USED AS TEMP IN THIS LOOP
        167752      ;R3 POINTS TO INPUT TO MPXR
80 30036 312734      MOV      #MPXRJO, R4      ;R4 POINTS TO OUTPUT OF MPXR
        167754
81 30042 312735      MOV      #ADDRCS, R5      ;R5 POINTS TO CSR USED TO HOLD
        167750
82 30046 305027      CLR      #ADDRCS      ;CLEAR OUT ADDRCS
        167750
83
84
85
86
87
88
89
90
91 30052 311132 MOVITR: MOV      #R1, R2      ;THE PANEL REQUEST LINE
92 30054 100776      BHI      MOVITR      ;NOW WE BEGIN THE VERY TIGHT LOOP
93 30056 311213 MORE:  MOV      #R2, #R3      ;THIS LOOP MUST CYCLE IN LESS
94 30060 311412      MOV      #R4, #R2      ;THAN 20 MICROSECS TO FOLLOW THE
95 30062 311132      MOV      #R1, R2      ;PANEL; THE PANEL CANNOT BE
96 30064 100374      SPL      MORE      ;SLOWED TO WAIT FOR POP-11
97 30066 311132      MOV      #R1, R2
98 30070 100372      SPL      MORE
99 30072 300157      JMP      MOVITR      ;REPEAT LOOP AT START
        177754
100
101
102
103
104 30076 312734      MOV      #100000, R4      ;MOVE 15K IN ADDR FORM I
        100000

```

THIS IS THE PRINTOUT LOOP USED TO DUMP CONTENTS OF MEMORY ON THE
VERSATEC PRINTER

Table 2 (Continued)

135	3132	162734	LOOP16: SUB	#25,R4	DECREMENT TO NEXT WORD
		303032			
136	3136	136164	ROLB	1(R4)	INVALID DATA TO CARRY
		303031			
137	3112	312735	MOV	#8,R5	SET UP 8 REPEAT LOOP
		303010			
138	3116	135014	LOOP3: RORB	#R5	WE ARE INVERTIN
139	3120	106164	ROLB	1(R4)	OF THE UPPER AND LOWER
		303031			
110	3124	305335	DEC	R5	INDEX INNER LOOP
111	3126	303373	BGT	LOOP8	FINISH INNER LOOP
112	3130	303314	SWAB	(R4)	BYTES ARE SWAPPED AND I
113	3132	305734	TST	R4	OUTER LOOP CHECK
114	3134	301362	BVE	LOOP15	FINISH OUTER LOOP
115					
116					WE HAVE NOW FINISHED REARRANGING ENTIRE MATRIX OF BYTES
117					
118	3136	312737	MOV	#175330, #VERSAC	CLEAR PRINTER BUFFER
		175030			
		177532			
119	3144	312737	MOV	#177030, #VERSAC	CLRS BIT JUST SET
		177030			
		177532			
120	3152	305737	WAIT1: TST	#VERSAC	WAIT LOOP FOR PRINTR RDY
		177530			
121	3156	100775	BMI	WAIT2	WAIT TIL RDY
122	3160	312737	MOV	#157030, #VERSAC	ISSUE FORM FEED TO EXEC
		167030			
		177532			
123	3166	312737	MOV	#177030, #VERSAC	CLR BIT JUST SET
		177030			
		177532			
124	3174	312731	PRI: MOV	#130030, R1	R1 CONTAINS #BYTES TO PRINT AND
		100030			
125	3230	162731	LINE: SUB	#64, R1	IS THE TOP OF PAGE BUFFER ALSO
		302130			POSITION R1 TO HEAD OF NXT LINE
127					
128	3234	305737	WAIT1: TST	#VERSAC	WAIT LOOP FOR PRINTER
		177530			
129	3212	100775	BMI	WAIT1	BRANCH BACK TIL NOT RDY GOES LO
130	3212	312737	MOV	#0, #VERSAC	MOVE 'BLANK' FOR LEFT MARGIN
		303030			
		177532			
131	3222	305737	WAIT2: TST	#VERSAC	NEED THREE OF THESE FOR EACH SI
		177530			
132	3224	100775	BMI	WAIT2	SECOND ONE
133	3226	312737	MOV	#0, #VERSAC	MOVE IT
		303030			
		177532			
134	3234	305737	WAIT3: TST	#VERSAC	
		177530			
135	3242	100775	BMI	WAIT3	THIRD ONE
136	3242	312737	MOV	#0, #VERSAC	MOVE IT
		303030			
		177532			

Table 2 (Continued)

138	3250	010102	40V	R1,R2	R1 CONTAINS LINE START ADDR
139	3252	362732	ADD	#64.,R2	BUILD LINE END ADDR IN R2
		003100			
143	3256	313103	40V	R1,R3	R3 NOW COPY OF LINE START ADDR
141					
142	3260	005737	WAIT4: TST	#VERSAC	WAIT FOR PRINT RDY
		177530			
143	3264	103775	84I	WAIT4	AS ABOVE
144	3266	112337	40VB	(R3)+.#VERSAC	MOVE BYTE TO VERSA, INOX R3 PTR
		177532			
145	3272	320302	CHP	R3,R2	R3=R2 MEANS THIS LINE DONE
146	0274	001371	BVE	WAIT4	IF < THEN NOT DONE 64 BYTES YET
147					
148	3276	005737	WAIT5: TST	#VERSAC	WAIT AGAIN
		177530			
149	3332	103775	84I	WAIT5	
153	3334	112737	40VB	#0.#VERSAC	START LINE ADVANCE (BIT 11)
		000000			
		177532			
151	3312	112737	40VB	#0.#VERSAC	REALLY JUST INSERTING RIGHT BDR
		000000			
		177532			
152	3320	112737	40VB	#0.#VERSAC	BIT 11 IS REALLY A PULSE
		000000			
		177532			
153					LINE AND MUST BE PUSHED LOW, HI
154					
155	3326	020127	CHP	R1,#3	HAVE WE FINISHED YET, OR MORE L
		003030			
156	3332	001431	SEQ	FINISH	R1=0 MEANS FINISHED
157	3334	000721	BR	LINE	OTHERWISE GO DO NEXT LINE
158					
159	3336	005737	FINISH: TST	#VERSAC	WAIT FOR RDY
		177530			
160	3342	100775	84I	FINISH	
161	3344	012737	40V	#157030, #VERSAC	MOVE ANOTHER FORM FEED
		167000			
		177532			
162	3352	000637	BR	40VIT2	
163		000001	END		